

Y-1225-RK - Rear axle wheel bearing repair kit
100E-1225-RK - rear axle wheel bearing repair kit



- Block front wheel, jack up rear of vehicle and secure on suitable axle stands
- Remove rear wheel, drum assemblies (refer to workshop manual for further instruction) hub puller maybe required (can be purchased - **hub-pull**)
- Remove Bearing Kit from packaging, separate and **thoroughly** clean all parts to remove all traces of protective oils from mating surfaces
- **Thoroughly** clean axle shaft/bearing face to remove any traces of oil/grease
- Apply adhesive/filler to axle end (underside of axle end will be worn more than top, more filler/adhesive may be required to fill void)
- Drive the inner sleeve on the axle end (may require a suitable Soft Face Hammer/Drive, **DO NOT USE STEEL HAMMER!**, wipe any excess adhesive
- Remove snap ring/circlip, oil seal and bearing from drum
- Remove the old bearing sleeve from drum (post 1937 vehicles only). Weld a bar across the bearing sleeve, either pull or push from the outside of the drum, remove the inner thrust washer
- Thoroughly clean drum/hub to remove all traces of oil/grease
- Refit inner thrust washer to upright models only, **do not fit this thrust washer to 100E models.**
- Apply adhesive to the inside of the drum, carefully press in the outer sleeve into the drum, immediately remove any excess adhesive, **DO NOT GET ADHESIVE ON THE BEARING FACE!**
- Fit new seal, (lip towards bearing)
- Refit snap ring/circlip
- Pack bearing with correct grease and refit drum to axle (refer to workshop manual)

**DETAILS AS TAKEN FROM FORD WORKSHOP MANUAL
WE CAN NOT BE HELD RESPONSIBLE FOR ANY ERRORS OR OMISSIONS**

+44 (0)1684 219865
www.smallfordspares.co.uk